



ML 124



AL PVC

Horizontal end-milling machine with manual or automatic feed in 'A' version.

High tool rotation speed improves machining quality on painted and out-of-square profiles. Performs out-of-square milling from -45° to $+45^{\circ}$. Quick change of cutter unit with pneumatic control. Scratch-proof work table. Integral work zone protection with wide internal visibility. Feed movement on recirculating ball bearing guides and pads guarantees smoothness and precision over time. Feed speed adjustment is hydro-pneumatic in the "A" version and the workpiece clamping system without approach stroke.

The horizontal and vertical clamps with low pressure device place the machine at the highest level of operator safety. The revolver depth stop with 6 adjustable positions and the pneumatic micro-mist lubrication (emulsified oil) speed up the work cycle. The integrated cutter unit magazine and conveyed chip evacuation make the machine clean and tidy.

TECHNICAL DATA	ML 124
Three-phase power supply	380/400 Volt - 50/60 Hz
Three-phase motor power	1.5 kW
Spindle speed	6.000 RPM
X axis stroke	320 mm
Clamp capacity (bxh)	200x120 mm
Max cutter diameter	180 mm
Cutter holder	$\varnothing 27/32\text{mm}$ - L 160mm
Variable milling angle	-45° ... $+45^{\circ}$
Weight	180-190 kg