



BUTYL EXTRUDER 7 KG

Mod. M 104-7

VOLTAGE	: 400 Vac 3 PHASE + NEUTRAL 50 Hz
TOTAL ABSORBED POWER	: 3 Kw 400 Vac 3 PHASE 50 Hz
POWER HYDRAULIC UNIT MOTOR	: 1,5 Kw 400 Vac 3 PHASE 50 Hz
PNEUMATIC FEEDING	: MIN 6 BAR
BELT MOTOR	: 0,2 Kw 400 Vac 3 PHASE + 50 Hz
OIL PRESSURE	: MAX 250 BAR
HEIGHT	: 1000 mm about
LENGTH	: 3000 mm about
WIDTH	: 800 mm about
WEIGHT	: 500 Kg about

Nozzle opening adjustment from 6 up to 30 mm. Extrusion working plane adjustment for all profiles in commerce. Electronic adjustment of belt speed from 10 up to 25 mt/min. Adjustment and digital display of working temperature from 115°C up to 160 °C. Electronically adjusted sealing start-up and stop. Independent adjustment of extrusion pressure, bar pressure and lock of piece of round profile. Belt tension adjustment. Automatic/manual operation for sealing of shaped profiles. Double control of the heating system to avoid start-up below working temperature. Safety protections against access to the dangerous parts of the machine according to the European norms. Motor troubleshoot and thermic protection of the motors. Control circuits which are in contact with the operator are in security low voltage 24 Vac. Total stop of all moving parts of the machine by means of an emergency push button.